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INDUSTRIA SOSTENIBILE:

L'INNOVAZIONE PER UN PAESE STABILE E PROSPERO

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A next-generation parabolic trough collector for low-cost, dispatchable, high-temperature solar thermal power

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Project description

MSA-Trough collector



- **Full title:** Development of a parabolic Trough concentrator system for Molten Salt Application
- **Duration:** 01.10.2023 – 31.03.2027
- **Technological development:** scale-up from DLR national project “**Molten Salt Trough - Development of a Parabolic Trough Collector**” (Spain)
- **Demonstration:** a 350m-long prototype will be tested at the Évora Molten Salt Platform (Portugal)

MS-Trough collector



A next-generation parabolic trough collector for low-cost, dispatchable, high-temperature solar thermal power

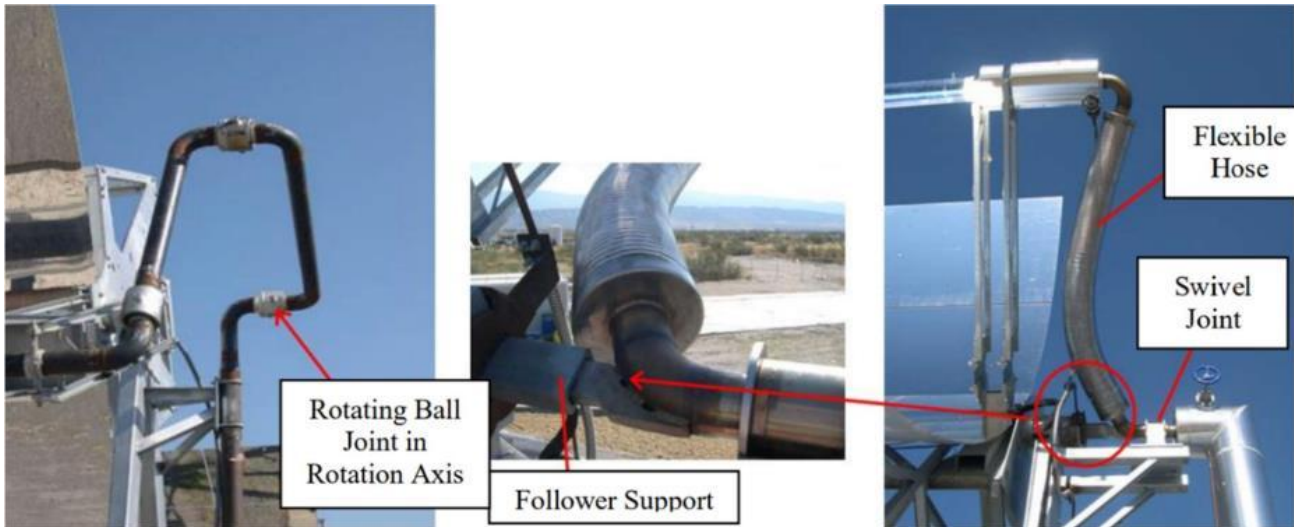
Technical challenges of state-of-the-art PTCs with molten salts

Parabolic troughs are the most established CSP technology, yet almost all commercial plants operate with thermal oil, which caps the achievable operating temperature

Molten salts allow operation at higher temperatures and facilitate thermal storage integration, but introduce significant design and operational constraints

- 1 Higher operating temperatures increase receiver thermal losses, progressively penalizing solar-field efficiency
- 2 Direct molten-salt use introduces operational constraints related to freeze protection, start-up, drainage and off-sun operation
- 3 Conventional collector layouts impose optical, structural and hydraulic constraints, increasing system complexity, material and cost

Why moving receivers limit molten-salt PTCs



Moving receivers require moving fluid connections.

At molten-salt temperatures, moving connections require heat tracing and careful freeze protection, with direct implications for system reliability.

550 °C

operating level of advanced molten-salt PTC

- 1 Rotating interfaces**
Flexible hoses and swivel joints must survive thermal cycling.
- 2 Fragmented piping**
Inter-collector connections add pressure drop, losses and maintenance.
- 3 Freezing risk**
Night circulation or drainage and reliable start-up are unavoidable.

Mechanical decoupling of concentrator and absorber

1 Stationary absorber tube

The mirror modules track the sun while the receiver remains fixed.

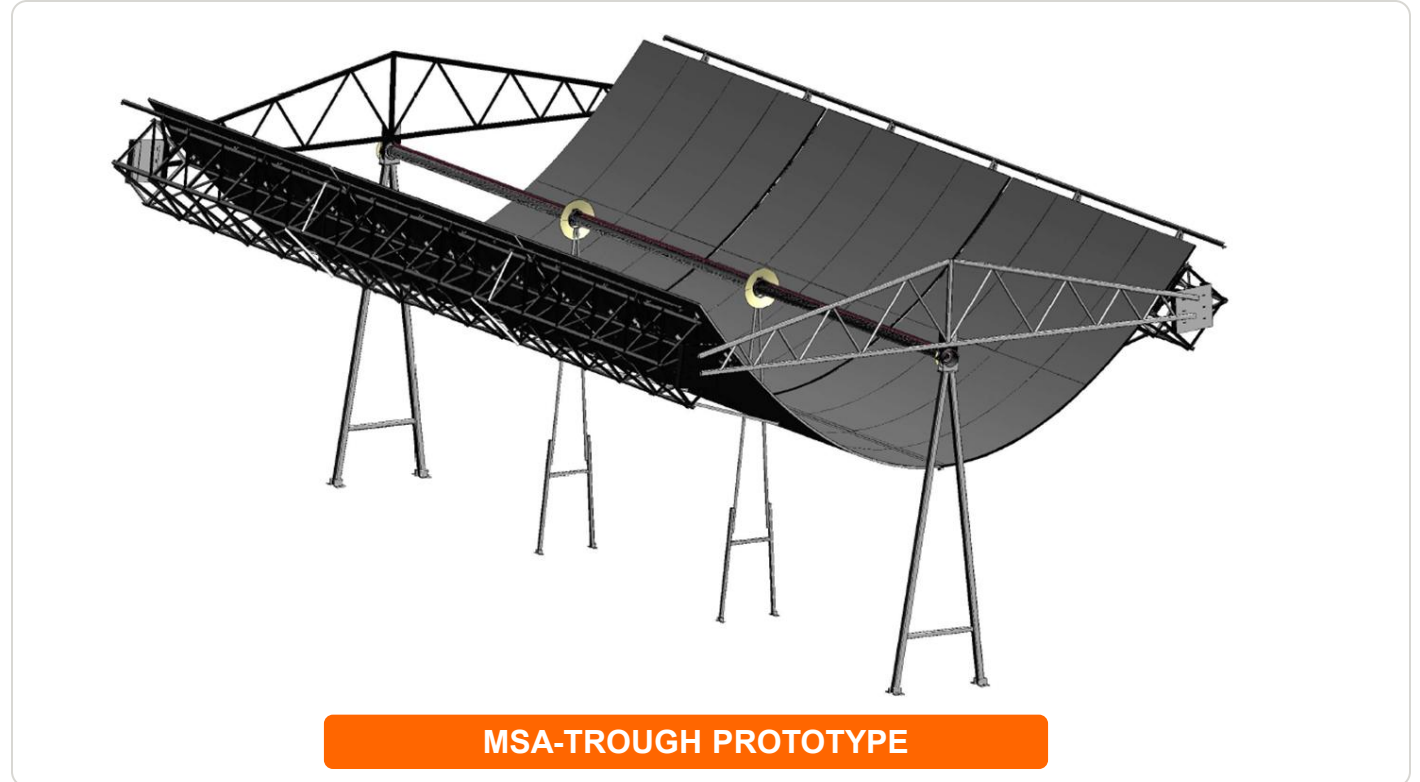
2 Continuous receiver line

inter-collector piping and rotating joints are eliminated, simplifying the hydraulic layout.

3 Fixed-focus, torque-frame architecture

with reduced structural mass and lighter pylons and foundations.

Direct molten-salt operation up to 555 °C



The same molten salt can be used as both HTF and thermal-storage medium

Sliding rails and cavity bearing heads

≈ 800 m

maximum continuous absorber line enabled by the decoupling

1

Sliding rail

The absorber assembly moves axially on sliders through the bearing openings, taking up thermal expansion.

2

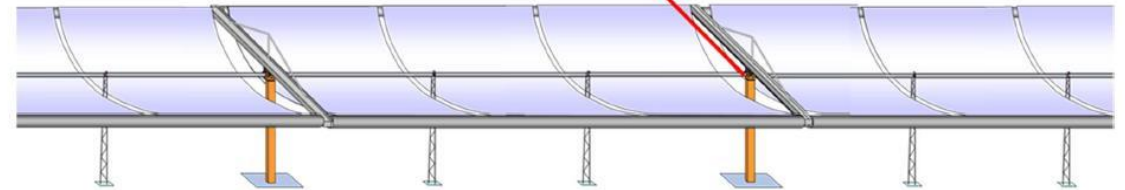
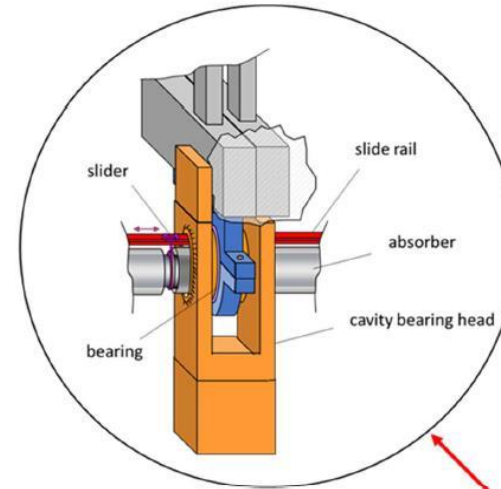
Cavity bearing head

Bearing heads integrated into the pylons support the concentrator modules directly from the ground.

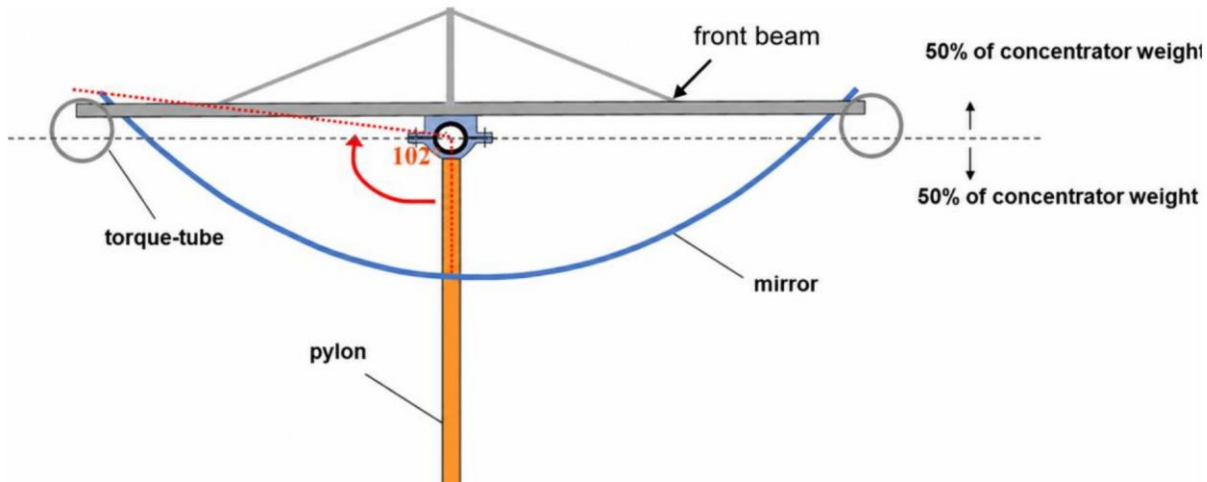
3

No rotating joints

The receiver stays straight and stationary while the mirrors track, so ball joints and flexible hoses are no longer required.



Centre of gravity aligned with the rotation axis



Two lateral torsion tubes and two upper front beams counterbalance the weight of the mirror assembly

The concentrator centre of gravity is aligned with the rotation axis, which coincides with the absorber tube axis, minimising imbalance and permanent torsional deformation.

1.36 m

Mean focal length, against ≈ 1.71 m for representative state-of-the-art PTC

1

Continuous torque tubes

Not interrupted at the pylons, so no local loss of torsional stiffness along the row.

2

Self-supporting mirrors

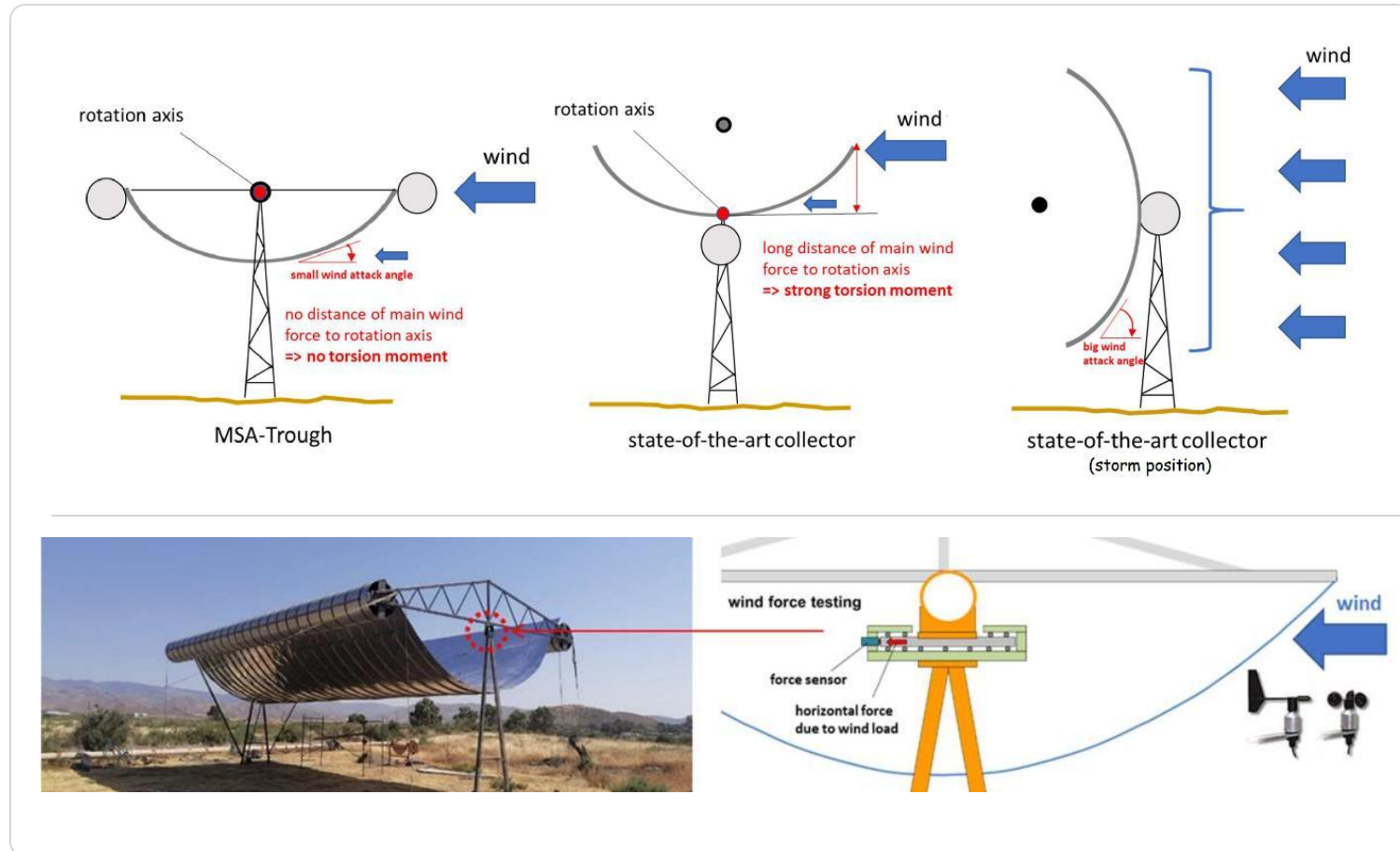
Outer mirror edges are supported: no free ends, lower bending-induced optical error.

3

Thinner spiral tubes

1 mm wall instead of ≈ 6 mm; $\approx 50\%$ less torque-tube material, produced on site in ≈ 5 min per 12 m.

Storm position and drilled foundations



- 1 Enabled by the wind-load reduction**
The lower wind load allows compact drilled elements instead of large concrete blocks.
- 2 Fast installation**
Boreholes are produced with mobile drilling equipment; the limited excavated soil is redistributed locally instead of being disposed of off site.
- 3 End-of-life removal**
Elements can be extracted vertically and sent to concrete recycling.

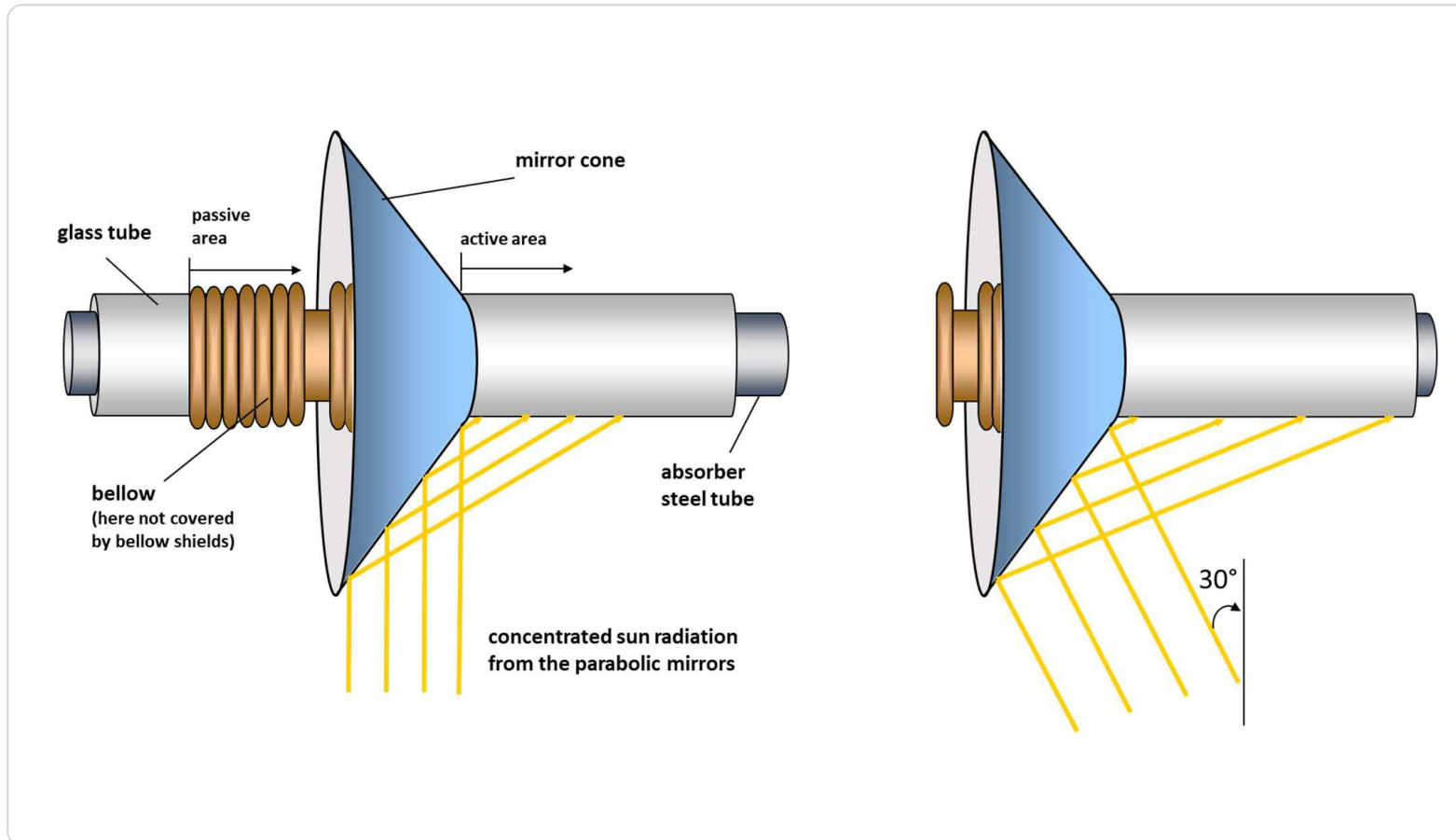
≈75 %

Lower overall wind load in the horizontal storm position

-40 % · -80 %

structural steel · foundation concrete

Mirror cones reduce receiver-end optical losses

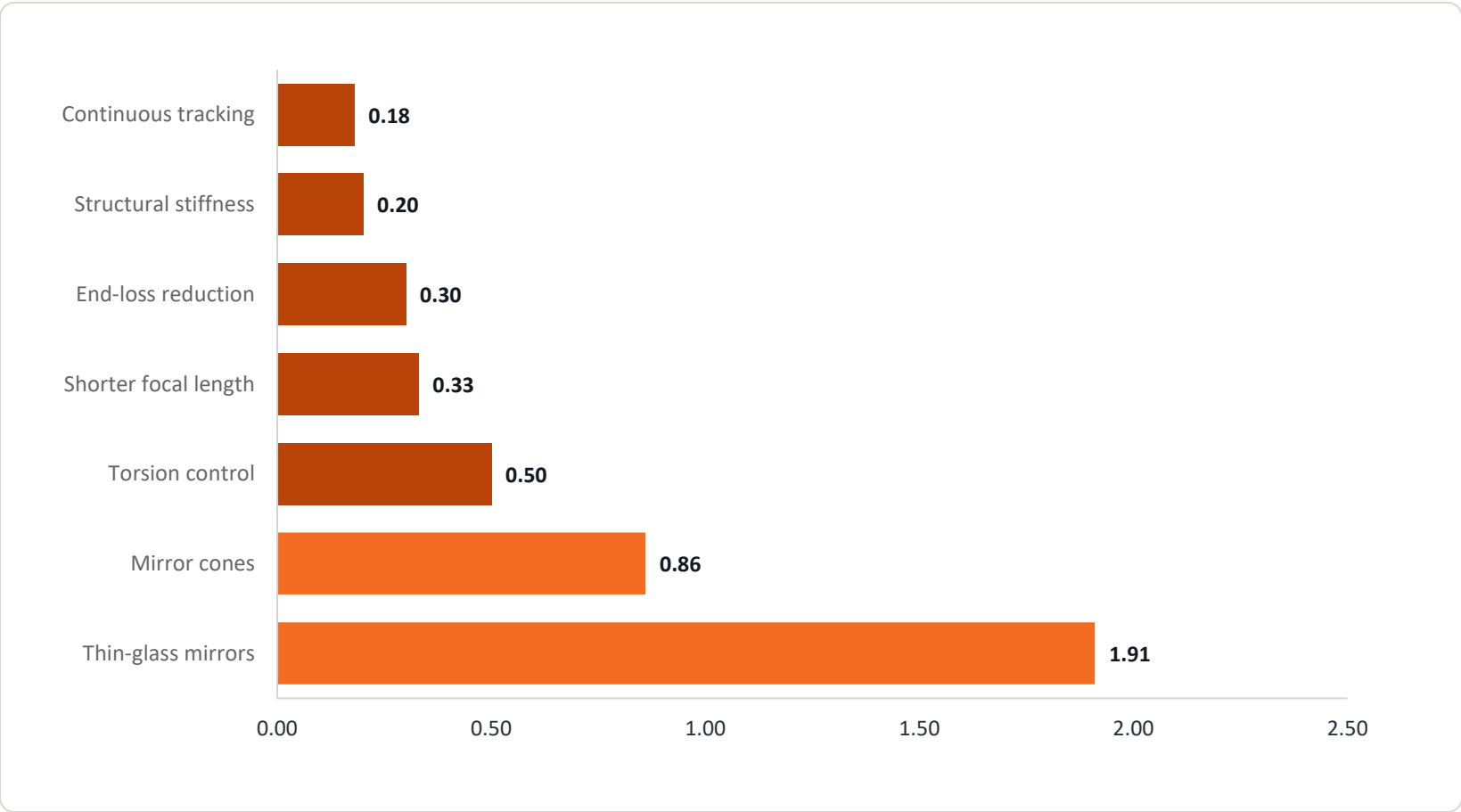


$\approx 5\%$

of concentrated radiation intercepted by the bellow shields in a 4 m receiver

- 1 Conical mirror reflectors**
Mounted on the bellow regions, they redirect the concentrated radiation onto the active absorber surface.
- 2 Effective up to 30°**
The redirection works from normal incidence up to about 30° of incidence angle.
- 3 Plane mirrors at the bearings**
Where cones cannot fit, plane reflectors on the bearing housing recover part of the inclined radiation.

Optical efficiency improvement



82%
Nominal optical efficiency
for MSA-Trough

vs 78%
Advanced molten-salt
baseline

+4.28 points estimated
+4.0 points adopted



Two night-operation strategies under assessment

REFERENCE MODEL

Overnight drainage

Pro

Removes freeze exposure from the receiver field

Cons

Requires repeatable drainage, solar preheat and refill

ALTERNATIVE

Insulating cover ENEA — WP leader

Pro

Reduces heat loss during night-time circulation

Cons

Adds moving hardware

Method and main assumptions

01

Tool

Greenius

Hourly annual simulation of solar field, storage and power block.

02

Site

Guadix (Spain)

Measured DNI dataset, 2,111 kWh m⁻² per year.

03

Financing

25 years

30% equity, 70% loan at 5.64% annual interest.

04

Power generation

100 MW_{el}

Heat generation

7.5 MW_{th}

Comparison with state-of-the-art PTC plants

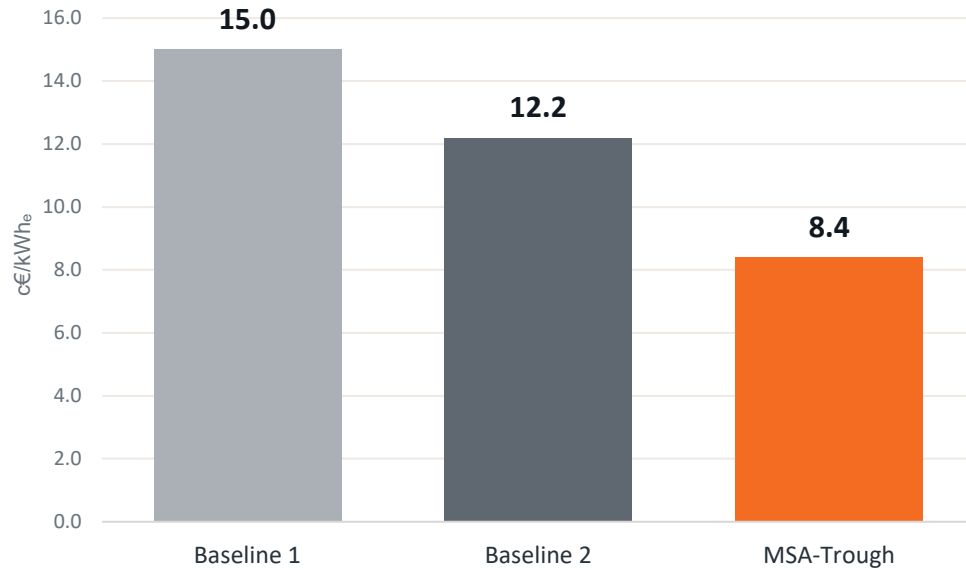
BASELINE 1		BASELINE 2		PRESENT WORK	
EuroTrough		HelioTrough		MSA-Trough	
HTF	Therminol VP-1	HTF	Solar Salt	HTF	Solar Salt
Max. HTF temperature	393 °C	Max. HTF temperature	550 °C	Max. HTF temperature	555 °C
Optical efficiency	77%	Optical efficiency	78%	Optical efficiency	82%
Thermal energy storage	7 h	Thermal energy storage	11 h	Thermal energy storage	11 h
PB efficiency	39%	PB efficiency	43%	PB efficiency	43%
Solar-field cost	198 €/m²	Solar-field cost	205.92 €/m²	Solar-field cost	139.90 €/m²



Results

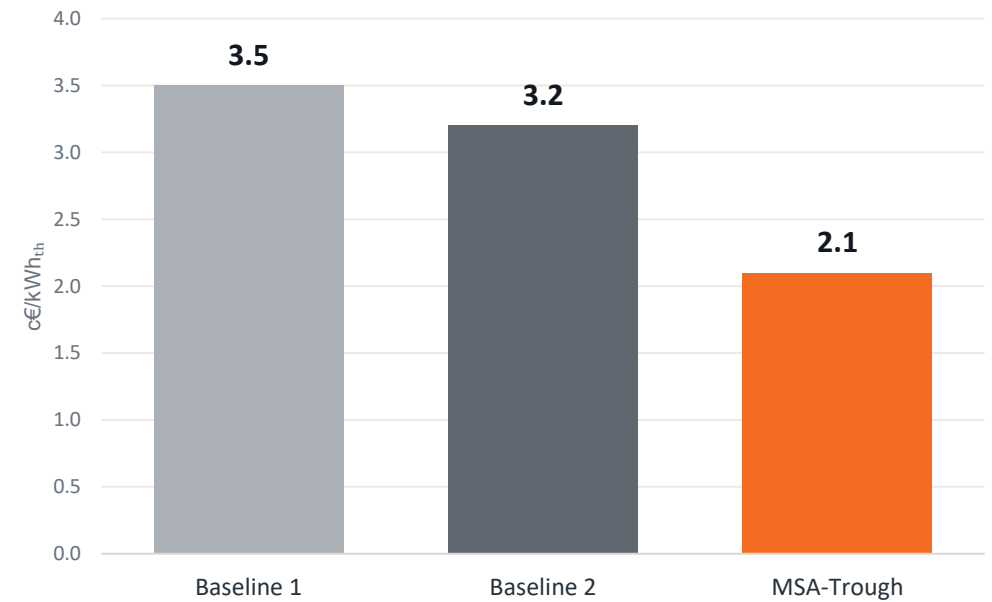
Electricity · LCOE

–31% vs Baseline 2



Process heat · LCOH

–34% vs Baseline 2



Conclusions and next steps

- 1 The stationary, continuous receiver makes direct molten-salt operation possible without rotating joints or inter-collector piping**
- 2 The new collector design reduces foundation and structural steel requirements, as well wind loads, while improving optical performance and lowering solar-field cost**
- 3 At commercial scale, the projections indicate an LCOE of 8.4 c€/kWh_e and an LCOH of 2.1 c€/kWh_{th}, 31% and 34% lower than the advanced molten-salt baseline**
- 4 The 350 m demonstrator in Évora will be used to validate the concept under real operating conditions**

Thank you for your attention

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